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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/640,089	08/13/2003	Dawn White	DWH-11802/29	7656
7590	12/13/2004			
John G. Posa Gifford, Krass, Groh, Sprinkle, Anderson & Citkowski, P.C. 280 N. Old Woodward Ave., Suite 400 Birmingham, MI 48009-5394			EXAMINER SELLS, JAMES D	
			ART UNIT 1734	PAPER NUMBER
DATE MAILED: 12/13/2004				

Please find below and/or attached an Office communication concerning this application or proceeding.

<b>Office Action Summary</b>	Application No.	Applicant(s)
	10/640,089	WHITE, DAWN
	Examiner James Sells	Art Unit 1734

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --  
Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM  
THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

#### Status

- 1) Responsive to communication(s) filed on \_\_\_\_\_.
- 2a) This action is FINAL.                            2b) This action is non-final.
- 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

#### Disposition of Claims

- 4) Claim(s) 1-43 is/are pending in the application.
- 4a) Of the above claim(s) \_\_\_\_\_ is/are withdrawn from consideration.
- 5) Claim(s) \_\_\_\_\_ is/are allowed.
- 6) Claim(s) 1-43 is/are rejected.
- 7) Claim(s) \_\_\_\_\_ is/are objected to.
- 8) Claim(s) \_\_\_\_\_ are subject to restriction and/or election requirement.

#### Application Papers

- 9) The specification is objected to by the Examiner.
- 10) The drawing(s) filed on \_\_\_\_\_ is/are: a) accepted or b) objected to by the Examiner.  
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

#### Priority under 35 U.S.C. § 119

- 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) All    b) Some \* c) None of:
  1. Certified copies of the priority documents have been received.
  2. Certified copies of the priority documents have been received in Application No. \_\_\_\_\_.
  3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

\* See the attached detailed Office action for a list of the certified copies not received.

#### Attachment(s)

1) <input checked="" type="checkbox"/> Notice of References Cited (PTO-892)	4) <input type="checkbox"/> Interview Summary (PTO-413)
2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Date. _____
3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date _____	5) <input type="checkbox"/> Notice of Informal Patent Application (PTO-152)
	6) <input type="checkbox"/> Other: _____

## DETAILED ACTION

1. The indicated allowability of claims 1-43 is withdrawn in view of the newly discovered reference(s) to Grube et al (US Patent 5,155,321). Rejections based on the newly cited reference(s) follow.

### ***Claim Rejections - 35 USC § 102***

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

3. Claims 1-4, 10-15, 22-31, 34-37, 39 and 43 are rejected under 35 U.S.C. 102(b) as being clearly anticipated by Grube et al (US Patent 5,155,321).

Grube discloses an additive manufacturing process of the type wherein material increments are consolidated at a bond zone to produce a part (i.e. selective laser sintering). As shown in Figs. 1 and 9, the system comprises target surface 4, piston 6, laser 10, powder cylinder 14, roller 18, radiant heater ring 30, temperature sensor 34 and infrared sensor 36. At col. 5, lines 61-66, Grube discloses maintaining uniform temperature at the surface to be heated. At col. 10, line 62 through col. 11, line 15, Grube discloses employing sensor 36 to measure and control the radiation or energy delivered to the surface. At col. 6, lines 15-30, Grube discloses that the geometries of the source and target bodies must be considered when calculating the amount of heat

transferred to the target. At col. 14, lines 30-38, Grube discloses employing real-time control of the temperature during the selective laser sintering process.

Regarding claim 1, it is noted that applicant has employed the phrase "alone or in combination". Based on this phrase, it is the examiner's position that a references that teaches any one or more of applicant's claimed steps, anticipates applicant's claim. Therefore since the reference of Grube described above teaches maintaining consistent energy delivery to the bond zone as well as maintaining uniform thermal conditions in the bond zone, it is the examiner's position that that Grube anticipates applicant's claim.

#### ***Claim Rejections - 35 USC § 103***

4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

5. Claims 5-9, 16-21, 32-33, 38 and 40-42 are rejected under 35 U.S.C. 103(a) as being unpatentable over Grube et al as described above in paragraph 3.

Regarding claims 5-9 and 40-42, without the disclosure of unexpected results, it is the examiner's position that the look-up table and various adaptive control methods are well known and conventional in the art and would have been obvious to employ in the method of Grube described above in order to provide more precise control during the bonding process.

Regarding claims 16-21, the grid/map, height-to-width ratio and appropriate process parameters are conventional control features that are within the purview of one having ordinary skill in the art. Therefore, it would have been obvious to one having ordinary skill in the art to employ such control features in the method of Grube described above in order to facilitate manufacture of the materials.

Regarding claims 32-33 and 38, it is the examiner's position that the various heat sources (i.e. air, hot water, oil, steam, channels, sonotrode) are within the purview of one having ordinary skill in the art and would have been obvious to employ in the method of Grube described above in order to facilitate heating of the materials.

***Claim Rejections - 35 USC § 112***

6. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claim 9 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Claim 9 recites the limitation "the artificial intelligence technique" in line 1. There is insufficient antecedent basis for this limitation in the claim.

***Telephone/Fax***

7. Any inquiry concerning this communication or earlier communications from the examiner should be directed to James Sells whose telephone number is (571) 272-

1237. The examiner can normally be reached on Monday-Friday between 9:30 AM and 6:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Chris Fiorilla can be reached at (571) 272-1187. The fax phone number for the organization where this application or proceeding is assigned is (703) 872-9306.



JAMES SELLS  
PRIMARY EXAMINER  
TECH. CENTER 1700